

### OVERVIEW

Iwaki's New EWN-Y Series Electromagnetic metering pump with the revolutionary EFS Flow Sensor provides precise flow monitoring, feedback and control.

The new EWN-Y electromagnetic pump combined with EFS flow sensor provides accurate real-time control and display of dosing rate.

Set point control allows the desired flow rate to be simply programmed into the pump. Through feedback from the EFS sensor, the pump constantly adjusts its speed to maintain the set dosing rate - even under changing temperature, viscosity or suction and discharge pressure conditions.

The EFS is mounted directly on the pump for accurate dosing rate measurement - ALL WITHOUT ANY TIME-CONSUMING CALIBRATION.



### SUMMARY OF KEY BENEFITS



#### High Speed Performance

E-Class pumps operate at 360 strokes-per-minute, providing high resolution chemical feed. Most competitive products operate at slower speeds, resulting in slug feeding, accelerated diaphragm wear and poor feed control.



#### Engineered Longevity

All E-Class pumps feature dual bearing support. The armature and shaft are supported with a bearing on each end, which ensures proper axial movement, enabling the E-Class to operate at 360 SPM while extending the life of the diaphragm.



#### Superior Check Valve Performance

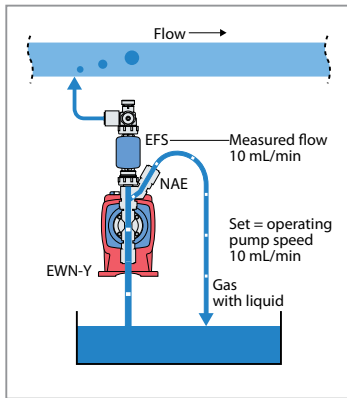
Dual Check Valve Assemblies in both suction and discharge fittings feature precision ball guides and tapered seats. Precise machining and molding of parts limit valve ball travel, ensuring that balls fully seat and seal with every stroke. This superior check valve design guarantees fast priming and reliable performance.



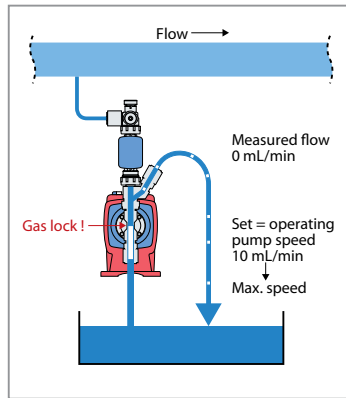
#### High Compression Ratio

The compression ratio of a metering pump is important because it affects the pump's ability to prime and vent. The compression ratio is raised when you reduce the dead volume of the pump head during operation. All E-Class pumps feature a very high compression ratio that ensures proper feed especially with off-gassing products (i.e. Sodium Hypochlorite).

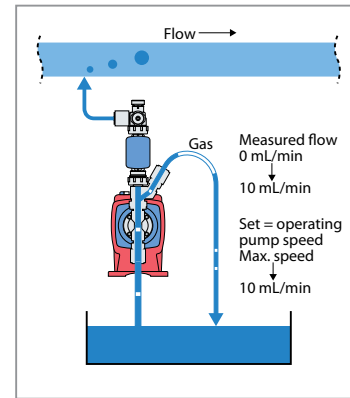
## How the Auto-degassing System Operates:



The auto air vent valve bleeds gas and liquid out of the pump chamber. However, pump output is maintained due to the feedback control from the flow sensor.



When a large volume of gas enters into the pump chamber, pump output will go to "zero" until the gas bleeds out. The feedback control increases pump speed, reducing the bleed time and quickly re-priming the pump.



After the gas has been purged, the EFS sensor will begin to measure flow. Feedback from the sensor controls the pump, slowing it back down so the flow rate meets the set value.

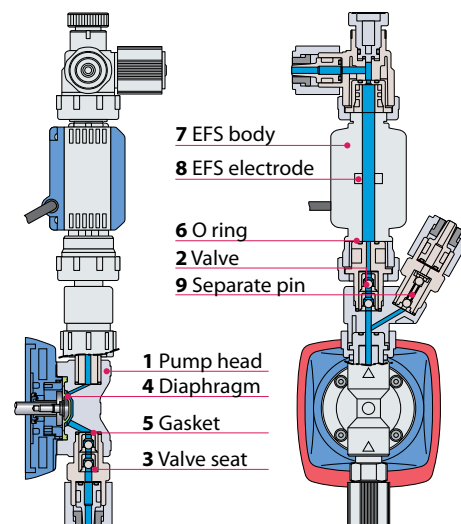
- » The EWN-Y provides a clear display of actual dosing rate and a 4-20 mA output signal proportional to the flow rate.
- » An optional Auto Air Vent Valve (NAE) can be mounted in-line with the EFS sensor to eliminate gas-lock conditions quickly with continuous venting.
- » Operating history such as total flow return and power-on time are stored in memory and can be used for diagnostic troubleshooting.
- » The EWN-Y pump automatically recognizes the EFS sensor when connected and powered.
- » A standard injection check valve is required when discharge-line length is less than 10 feet. An in-line check valve (purchased separately) is required when discharge-line length is over 10 feet.
- » The EFS sensor requires a minimum conductivity of 10 mS/cm (10,000  $\mu$ S/cm) to measure flow accurately. Presence of non-conductive media (i.e. oil) in the flow may generate erroneous readings. The new EWN-Y electromagnetic pump combined with EFS flow sensor provides accurate real-time control and display of dosing rate.
- » Set point control allows the desired flow rate to be simply programmed into the pump. Through feedback from the EFS sensor, the pump constantly adjusts its speed to maintain the set dosing rate - even under changing temperature, viscosity or suction and discharge pressure conditions.



## Wet End Materials

Pump	VC	VE/VH
1 Pump head	PVC	
2 Valve	Alumina Ceramic	Hastelloy C276
3 Valve seat	FKM	EPDM
4 Diaphragm	PTFE + EPDM	
5 Gasket	PTFE	
9 Separate pin	Titanium	Hastelloy C276

EFS Sensor	FT	FH
6 O-Ring	FKM	EPDM
7 EFS Body	PVDF	PVDF
8 EFS Electrode	Titanium	Hastelloy C22



## Pump Specifications

Model		B11	B11-A	B16	B16-A	B21	C16	C16-A	
Capacity	GPH (mL/min)	0.6 (38)	0.48 (30)	1.0 (65)	0.87 (55)	1.59 (100)	1.3 (80)	1.0 (65)	
Discharge capacity per shot	mL/shot	0.05-0.11	0.04-0.08	0.09-0.18	0.08-0.15	0.14-0.28	0.09-0.22	0.07-0.18	
Rated discharge pressure	PSI (MPa)	150 (1.0)		105 (0.7)		60 (0.4)	150 (1.0)		
Stroke length adjustable range	%	50 to 100					40 to 100		
Stroke rate	%(spm)	0.1 to 100 (1 to 360)							
Standard connection (Hose dia)	mm	3/8" OD x 1/4" ID							
Current	A	0.8					1.2		
Average power consumption	W	20					24		
Voltage		100 to 240 VAC 50/60Hz							
Shipping Weight		12 lbs (5.5 kg)					14 lbs (6.4 kg)		

Note 1: Each discharge capacity shown above is at the discharge pressure(stroke length 100%,stroke rate100%) and increases as discharge pressure reduces.

Note 2: The performance is based on pumping clean water at ambient temperature at rated voltage.

Note 3: -A versions include the auto air vent valve.

## Operating Conditions

Ambient Temperature: 32 to 122°F ( 0 to 50°C)

Relative Humidity: to 85%

Liquid Temperature: PVC liquid ends: 32 to 104°F (0 to 40°C)

PP, PVDF, SS liquid ends: 32 to 140°F (0 to 60°C)

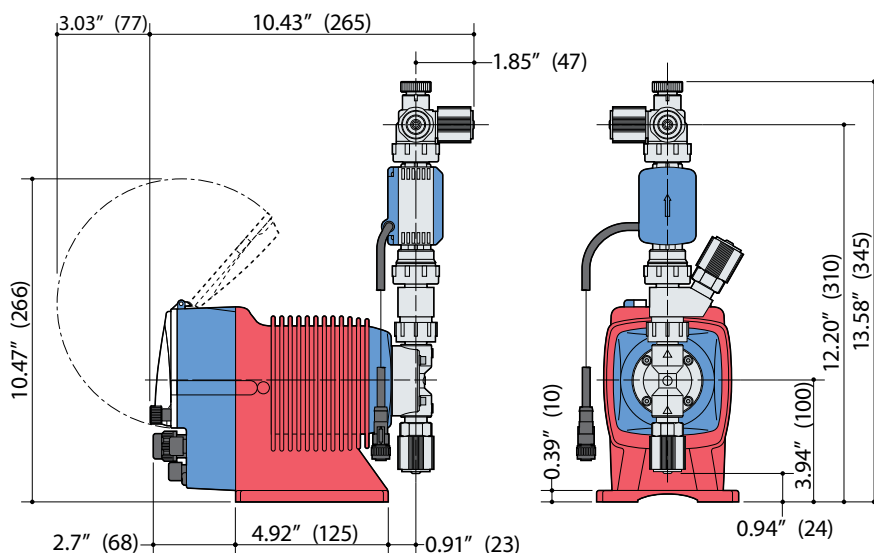
Below 32°F (0°C), pump is limited to 70% of maximum pressure. Liquid cannot freeze.

## Safety Certifications

The EWN series metering pumps are tested by Intertek to UL and CSA standards.



## Dimensions



**2-YEAR WARRANTY**  
 'Bumper-to-Bumper' on all  
 E-Class Pumps  
 including Wetted Parts

## ORDER INFORMATION

EWN - **B** **11** **VC** **□** **U** **Y** **A**  
 1 2 3 4 5 6 7 8

### 1 Pump Series

### 2 Drive Unit

See Specifications Table on page 3

B: 20W

C: 24W

### 3 Diaphragm Diameter

11: 10mm 16: 15mm 21: 20mm

### 4 Liquid End Material

See Table on page 2

### 5 Connection

No Character: 3/8" OD x 1/4" ID (09 - 21series)

For other options, consult factory

### 6 Power Code

U: 115 VAC US Cord

2: 230 VAC US Cord

### 7 Controller Function

Y: Multi-function type

### 8 Special

A: Auto Air Vent Valve

## FLOW SENSOR

EFS - **05** - **F** **T**  
 1 2 3 4

### 1 Sensor Series

### 2 Inlet Size

05: 5mm

### 3 Material of Body

F: PVDF

### 4 Material of Electrode

T: Titanium (w/FKM O-Ring)

H: Hastelloy (w/EPDM O-Ring)



## Controller Specifications

Model		EWN-Y	
Operational mode	Auto control	Feedback control	0.1 to 999.9mL/min 0.001 to 59.994 L/H 0.001 to 15.829 GPH
		Analog rigid	4 to 20, 20 to 4, 0 to 20, 20 to 0mA proportional control to stroke rates
	EXT control	Analog variable	2 - point setting (Analog variable) (Proportional control to flow/stroke rates in the range of 0-20mA)
		BATCH	0.1 to 99999.9 mL 0.001 to 99.999 L 0.001 to 26.385 G
Display	LCD	14seg-5digits backlit LCD Operating conditions and Flow rates etc	
	LED	ON	A 2-color LED lights in orange when turning on power and in green during operation.
		STOP	A 2-color LED lights in red when receiving the STOP signal and in orange when receiving the PreSTOP signal.
		OUT	A LED lights in red when the pump is transmitting a signal to external devices.
Keypad	5 keys	START/STOP, EXT, ▲(UP), ▼(DOWN), Disp	
Control function	STOP/Pre-STOP	Pump keeps running when Pre-STOP is activated. Pump stops when STOP is activated.*1	
	Prime	Pump runs at max. stroke rate while up and down keys are pushed.	
	Key lock	Key can be locked and unlocked.	
	Inter lock	Operation stop at contact input*1	
	Reading calibration	Reading adjustment of flow volume per shot	
	Buffer	ON/OFF of the batch control buffer memory	
Input	Pulse signal input for batch control	No voltage contact or open collector*2	
	Analog	0 to 20mADC (Input resistance is 220Ω.)	
	STOP/Pre-STOP (Level sensor)	No voltage contact or open collector*2	
	AUX	No voltage contact or open collector*2	
	Interlock	No voltage contact or open collector*2	
	Batch	No voltage contact or open collector*2	
Output	OUT1	No voltage contact (Mechanical relay), 250VAC 3A (Resistive load) Either the Signal recognition output*3, Control error, or Poor flow detection is selectable (default: STOP).	
	OUT2	No voltage contact (PhotoMOS relay), AC/DC24V 0.1A Either the Sensor signal output, Synchronous output, Signal recognition output*3, Control error or Poor flow detection is selectable.	
	Analog	4 to 20mA DC (Allowable load resistance : 500Ω)	
Data logging	Total flow volume Total number of strokes (1=1000 shots) Total number of signal outputs (OUT1) Total number of signal outputs (OUT2) Total power connection time Total operating time		
Buffer memory	Nonvolatile memory		
Power voltage*4	100 to 240VAC 50/60Hz		

Note 1: The setting can be changed to "operation resumption at contact input".

Note 2: The maximum applied voltage from the pump to an external contact is 12V at 2.3mA. When using a mechanical relay, its minimum application load should be 1mA or below.

Note 3: STOP/ Pre-STOP/ Interlock/ Batch completion outputs are separately enabled.

Note 4: Observe the specified power voltage range. Otherwise failure may result. The allowable power voltage range is 90 to 264VAC



Walchem, Iwaki America Inc.

Five Boynton Road Hopping Brook Park

Holliston, MA 01746 USA

Phone: 508-429-1110 Fax: 508-429-7433

www.walchem.com

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